

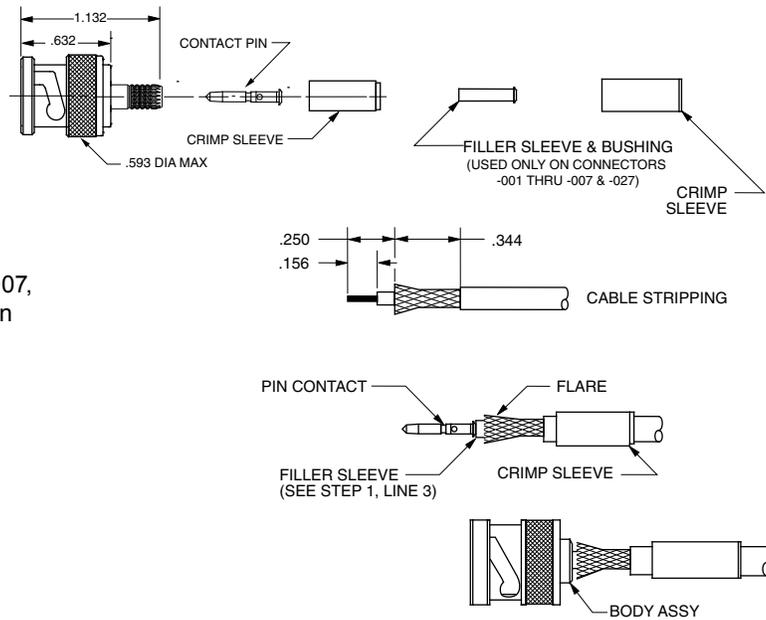
APPENDIX

BNC TOOL/WRENCH CRIMP ASSEMBLY ILLUSTRATIONS

BNC Coax Tool Crimp Assembly Illustration

Step 1

1. Place crimp sleeve onto cable with the step located away from the cut end as shown.
2. Strip cable as shown and flare braid.
3. On connectors with cable group number -001 thru -007, and -027 only, slide filler sleeve fully under braid, then bushing under cable dielectric.
4. Crimp contact pin in position shown.



Step 2

1. Push cable assembly into the body until the contact pin snaps into place.
2. Slide crimp sleeve forward over braid, up against the body assembly and crimp in place.

BNC Coax Wrench Crimp Assembly Illustration

Step 1

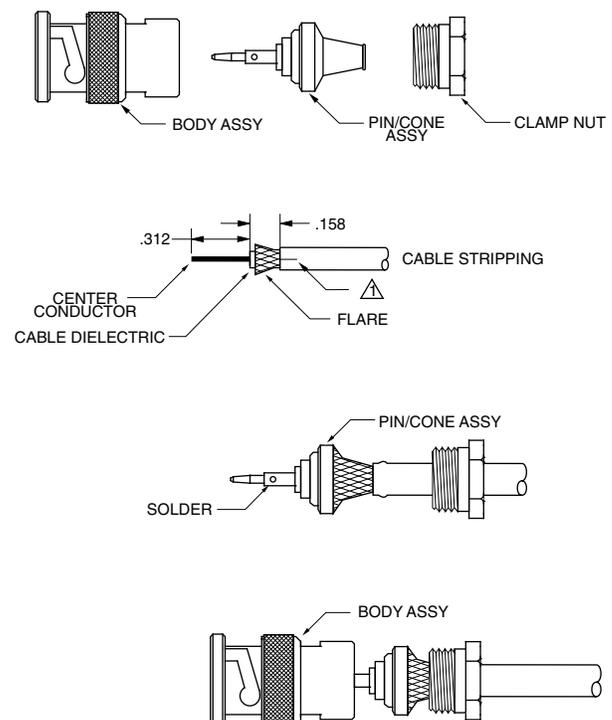
1. Place clamp nut onto cable.
2. Strip cable as shown and flare braid to allow free entry of cone (Lateral slits 180° apart may be required for very inflexible jacket materials).
3. Lightly tin center conductor (optional).

Step 2

1. Push edge of cone between cable dielectric and braid (or between foil and braid, if foil is present, and cone I.D. will accept it). Continue to push cable into cone until cable dielectric bottoms against cone dielectric. Center conductor should be visible in pin inspection hole.
2. Solder center conductor into pin.

Step 3

1. Bring clamp nut up onto tapered portion of cable.
2. Assemble body and engage with clamp nut.
3. Wrench tighten to 25-30 inch-pounds torque.



Notes: For Illustration purposes only. Not intended to replace actual installation instructions.