

- 1.** Cut cable end square, slide K-GRIP sleeve over jacket and make cuts 1 and 2 in jacket.
- 2.** Remove jacket to dimension "A," flare or bulge back braid and trim with scissors at edge of jacket.
- 3.** Remove jacket to dimension "B."
- 4.** Trim dimension "C." Exposed center conductor length will be equal to dimension "D" of trim code
- 5.** Solder or crimp contact to center conductor
- 6.** Push K-GRIP Jr. over dielectric and under braid until dielectric bottoms in connector. When the "B" dimension in the trim code is 0, the K-GRIP Jr. is pushed under both braid and jacket. Teflon jackets may be slit axially 1/4" in two places to facilitate entry of the K-GRIP Jr.
- 7.** Slide K-GRIP sleeve against shoulder on body and form hex by crimping.

CODE	A	B	C	D
401	23/64	7/32	.468	7/64
465	1/4	11/32	.432	5/32
470	13/32	7/32	.462	5/32

Die Set	Dimension across the Flats	
	Center Pin Hex	Sleeve Hex
KTH-2002	.069	.100
KTH-2004	.100	.429
KTH-2010	.069	.324
KTH-2012	.069	.100
KTH-2025	.042	.178
KTH-2035	.069	.384
KTH-2040	.069	.384
KTH-2041	.069	.429
KTH-2119	.042	.324
KTH-2135	.110	.429
KTH-2185	.042	.178
KTH-2186	.042	.255
KTH-2248	—	.528
KTH-2252	—	.380
KTH-2255	.042	.268
KTH-2258	.042	.178
KTH-2260	.042	.397
KTH-2261	.042	.255
KTH-2265	.042	.280

Die Set	Dimension across the Flats	
	Center Pin Hex	Sleeve Hex
KTH-8001	.071	.255
KTH-8002	.071	.429

ALL DIMENSIONS ARE IN INCHES